

IN THE CLAIMS:

Claims 1 to 20 (cancelled)

Add the following new claims:

21. (new) A method for reshaping under high interior pressure a structural section having walls of a continuously bounded overall cross-section with ends and at least one supplemental wall, comprising the steps of: forcing a stopper radially against each of said ends; sealing said structural section with said stopper only to said continuously bounded overall cross-section, said at least one supplemental wall comprising a plurality of walls with an independent wall and partitioning walls; and providing said walls with slots at an inner surface or an outer surface of said overall cross-section.

22. (new) A method as defined in claim 21, wherein said slots are less than 1 cm deep.

23. (new) A method as defined in claim 21, wherein said supplemental wall forms chambers, said structural section having intermediate walls with intersections and wall branches; and providing said chambers with slots at said intersections and said wall branches.

24. (new) An arrangement for reshaping a structural section of a continuously bounded overall cross-section with ends, comprising: a stopper forced radially against said ends; at least one supplemental wall in addition to said overall cross-section; said stopper sealing said structural section only at said continuously bounded overall cross-section; said stopper having grooves matching a shape of said wall.

25. (new) An arrangement as defined in claim 24, wherein said grooves extend substantially to said continuously bounded overall cross-section.

26. (new) An arrangement as defined in claim 24, wherein said grooves are less than 1 cm deep.

27. (new) An arrangement as defined in claim 24, including partitioning walls with intersections and wall branches, and grooves at said intersections and said wall branches of said partitioning walls.

28. (new) A method for reshaping with high interior pressure a structural section having walls and a continuously bounded overall cross-section, ends and at least one supplemental wall forming chambers, said method comprising the steps of: forcing a stopper radially against each of said ends; providing said at least one supplemental wall with slots paralleling substantially an inner surface or an outersurface of said cross-section; and sealing said structural section with at an inner surface or an outer surface of said overall cross-section.